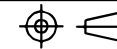


USED ON

IF IN DOUBT ASK

DO NOT SCALE

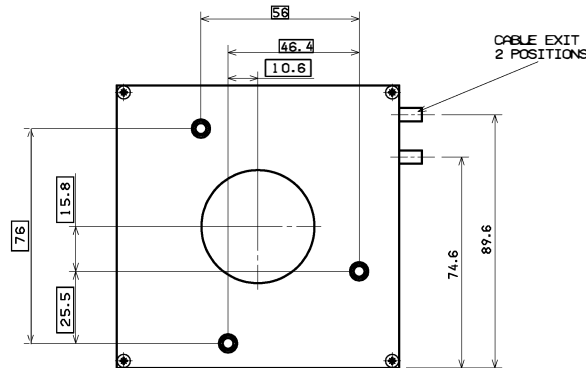
0 1 2 3 4 INCHES



PART MUST BE FREE FROM BURRS

DRG. NO. NPS-0031-I

BOTTOM VIEW



CABLE EXIT
2 POSITIONS

CONNECTOR 15 WAY D-TYPE PLUG
WITH METAL EMC SHIELD
ON 2 metre LONG CABLE
2 POSITIONS

EMC CAP FITTED

Y AXIS

X AXIS

TOP VIEW

+Y

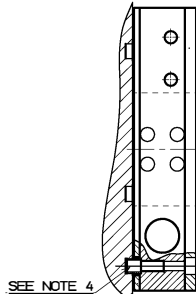
+X

MIN. BEND
RAD. 14MM

MOVING PLATFORM
47.0 x 47.0

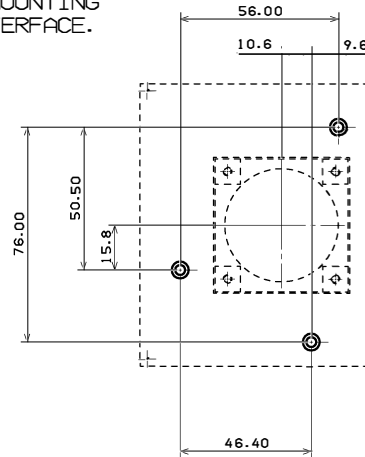
HOLE
M3 x 0.5 PITCH - 6H x 8.0 DEEP
4 POSITIONS
FIXING TORQUE TO BE 60cNm/70cNm.

CUSTOMER FIXING FOR MOUNTING
STAGE TO CUSTOMER INTERFACE.



SEE NOTE 4

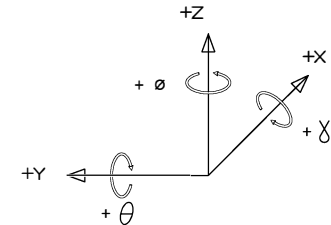
SCRAP VIEW
OF CUSTOMER
MOUNTING HOLES.



NOTES.

1. CUSTOMER FIXINGS DEPEND UPON WHICH SIDE THE STAGE IS TO BE MOUNTED FROM.
2. TO MOUNT STAGE FROM ABOVE 3 OFF M3 SCREWS ARE REQUIRED.
3. TO MOUNT STAGE FROM UNDERNEATH 3 OFF M4 SCREWS ARE REQUIRED.
4. ALL FIXING POSITIONS REQUIRE A COUNTERBORE $\phi 5.25 \times 2.5$ mm DEEP.
5. FIXING TORQUE 60cNm TO 70cNm.

queensgate
a brand of PRIOR



ALL DIMENSIONS IN MM									
TOLERANCES UNLESS OTHERWISE STATED									
2	ECR NPS-7253-R	GMJ	CF	JR	MJM	MJM	24.3.99	1 DECIMAL PLACE	±0.25
1		GMJ	ASM	GMJ	PMR	MJM	15.10.97	2 DECIMAL PLACES	±0.15
ISSUE	ECR No	DESIGN	DRAWN	CHKD	REA	APP'D	DATE	TRUE POSITIONAL ZONE DIA. (ANGULAR (DEGREES))	±0.5

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MATERIAL		TITLE NPS-XY-100A		
FINISH		INSTALLATION DIAGRAM		
SCALE 1:1		DRG. SIZE A1		ISSUE 2
DRAWING NUMBER		NPS-0031-I		
				SHEET 1 OF 1